



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4406-3
Job Sheet 180373



Part No: D4406-3

Job Qty: 6 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 14.04.09 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Waterjet		SC 18/07/10
100	Waterjet	6 pcs	7/27/18	7/27/18	0.00	1.20	Waterjet1		SC 18/07/10
110	QC	6 pcs	7/27/18	7/27/18	0.00	0.00	QC2 Waterjet-3		SC 18/07/10
120	QC	6 pcs	7/27/18	7/27/18	0.00	0.00	QC8-4		38
130	Small Fab	6 pcs	7/27/18	7/27/18	0.21	1.08	Small Fab-6		9-89
140	QC	6 pcs	7/27/18	7/27/18	0.00	0.00	QC5		18-726
150	Packaging	6 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3		
160	QC21-SA	6 Ea	7/27/18	7/27/18	0.00	0.00	QC21		DAS 21 JUL 27 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	17.5200 sf (2.92 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	18	147	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 11:18 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Thermoforming	
NCR No. _____		Cross tube Small Fab Finishing Composite		Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	
Date: _____		Engineering Quality Other		MRB (QSI042) Approval	
		Completed By		Lead hand / Supervisor Approval Verification	
		QC / QA Coordinator Approval			

Environment

Design

Doc/Data

Equip/Tooling

Handling/Pre

Material

Internal Transport

Tribal Knowledge

LOA

Substation

Past Expiry Date

Misidentified

Training

Use for Testing

Poor Information

Rushing

Product Improvement

Process Improvement

Manufacturing Process

Past Due

Cracks

Crimp/Kink/Ripple/Wave

Cuffs

Crushing

Heat Treat

Wave/Twist in Tube

Marks/Chatter

Broken/Damage/Defect

Inspection Incomplete/Unqualified

Contamination

Countersink

Cut Too Short

Instructions Incomplete/Unclear

Drill Holes

Power Loss/Surge

Folio/Program

Grain

Weld

Wrong Stock Pulled

Out of Sequence

Off-set

Mislabeled

Fit/Function

Misaligned/off center

Positioned Wrong

Outside Dimensions

Over/Under tolerance

Part Incorrect

Part Lost/Missing

Part Moved

Drawing

Finish

Misread

Turning Sequence

OTHER :

DART AEROSPACE

Container No: S090381

Part: D4406 - 3

Job No: 180373

Serial No/Batch: S090381

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

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CANADA

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Date: 07/10/18

